



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3281-4L02
Job Sheet 167371



Part No: D3281-4L02

Job Qty: 6 ea

Part Name: Floor Protector, Aft RH (Black)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/10/17	11/10/17	0.00	0.00	Start up container		
110	Purchasing	6 pcs	11/10/17	11/10/17	0.00	0.00	Purchasing		
140	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging2		
150	QC	6 pcs	11/10/17	11/10/17	0.00	0.00	QC6		
170	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3		
180	QC21-SA	6 Ea	11/10/17	11/10/17	0.00	0.00	QC21		

Part Op 110 - ISSUE P/O: 038206 SUPPLIER: PLASTECB MANUFACTURE D3281-4L02 AS PER DWG C OF
Descriptions: C IS REQUIRED

OCT 31 2017

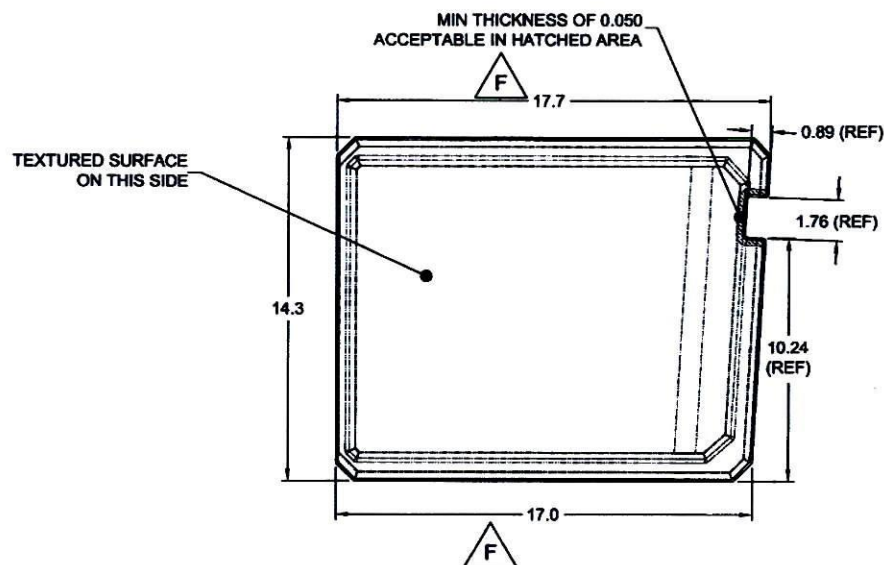
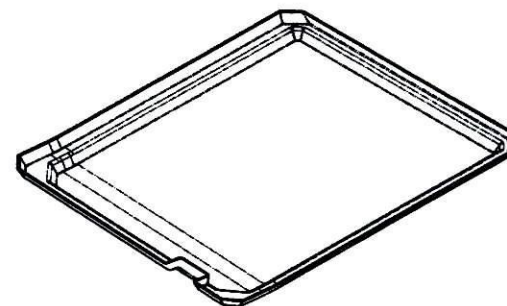
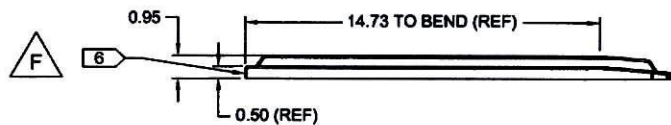
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3281-4L02P	6	0	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/17 1:51 PM dart.Michaud-Febrille.Victoria



D3281-4 FLOOR PROTECTOR

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 167371

LM 17/10/30

RELEASED
2010-11-25

D3281-4 NOTES:

- 1) MATERIAL: -4L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-4L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENTIFICATION: IDENT WITH DART P/N "D3281-4Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-4L02 = 0.87 lb D3281-4L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-4T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

DESIGN	<i>JD</i>	DART AEROSPACE LTD	
DRAWN	<i>JD</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JD</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>JD</i>	D3281	SHEET 4 OF 4
APPROVED	<i>JD</i>	TITLE	SCALE
DE APPR.	<i>JD</i>	FLOOR PROTECTOR	NTS
DATE	10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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